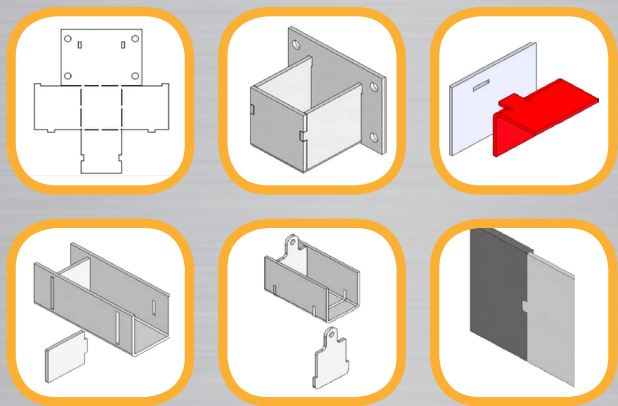
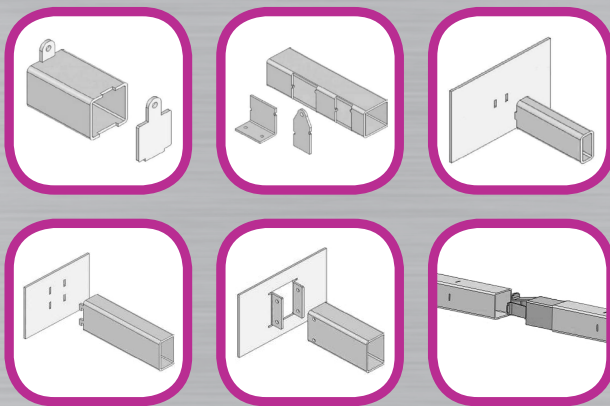


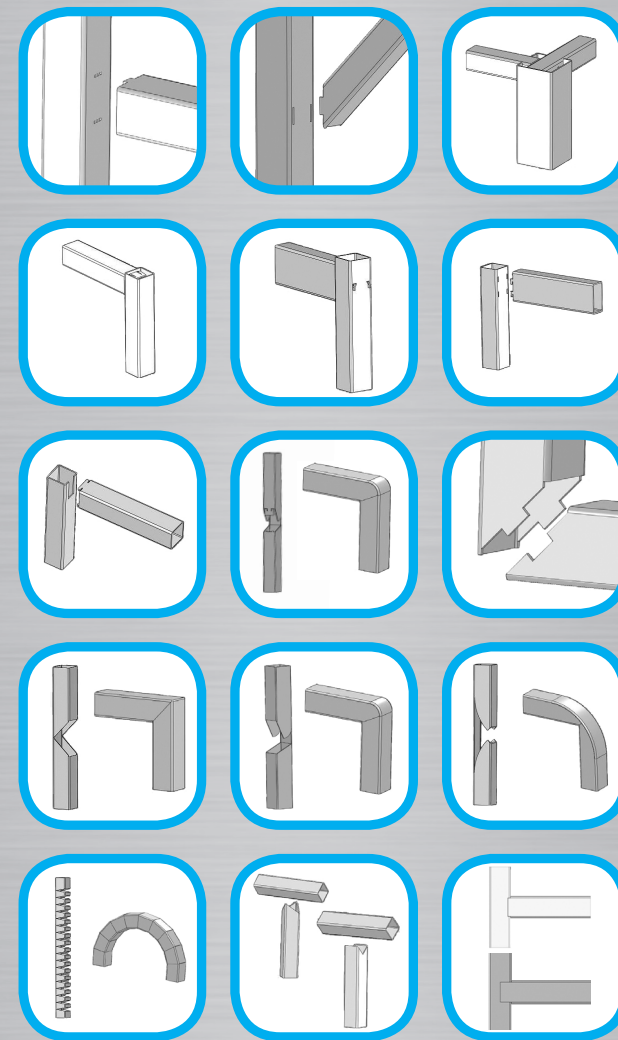
Plaat constructies



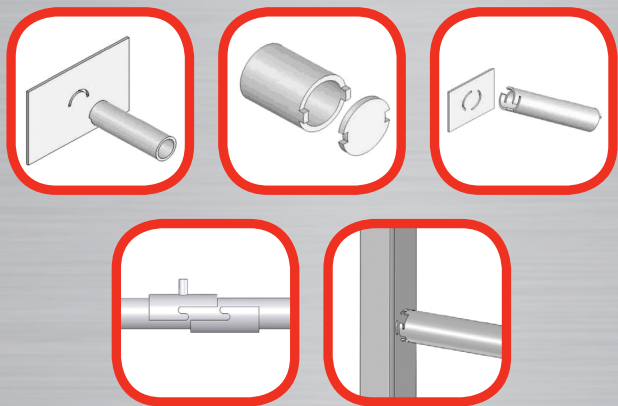
Plaat-koker constructies



Koker constructies



Plaat-buis constructies



Toleranties & Nauwkeurigheid

	1-3 mm	4-6 mm	8-10 mm	12-15 mm
Alg. Toleranties $y \leq 1000\text{mm}$	$\pm 0.1\text{mm}$	$\pm 0.1\text{mm}$	$\pm 0.2\text{mm}$	$\pm 0.3\text{mm}$
Alg. Toleranties $y \geq 1000\text{mm}$	$\pm 0.15\text{mm}$	$\pm 0.2\text{mm}$	$\pm 0.3\text{mm}$	$\pm 0.5\text{mm}$
Minimale Gatdiameters $d_{\text{min}}$	$d_{\text{min}} \geq 0.6 \times S$	$d_{\text{min}} \geq 0.6 \times S$	$d_{\text{min}} \geq 0.6 \times S$	$d_{\text{min}} \geq 0.8 \times S$
Minimale Afrondingen $a_{\text{min}}$	$a_{\text{min}} \geq 0.1 \times S$	$a_{\text{min}} \geq 0.1 \times S$	$a_{\text{min}} \geq 0.8\text{mm}$	$a_{\text{min}} \geq 1\text{mm}$
Pen - Gat verbinding $S \times L$	$S + 0.1\text{mm}$ $L + 0.2\text{mm}$	$S + 0.1\text{mm}$ $L + 0.2\text{mm}$	$S + 0.2\text{mm}$ $L + 0.5\text{mm}$	$S + 0.5\text{mm}$ $L + 1\text{mm}$

y = Maatvoering  
S = Wand of plaatdikte  
L = Lengte gatverbinding